

SWORN TRANSLATION FROM THE POLISH LANGUAGE

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WOOD TECHNOLOGY INSTITUTE

WOOD TECHNOLOGY INSTITUTE INSTITUT FÜR HOLZTECHNOLOGIE
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CERTIFICATE

No. 740-BDZ - 959/2009

Subject of appraisal: *Semi-finished products of made of Red Meranti-veneered laminated pine for manufacture of outdoors construction woodwork, glued with KESTOKOL WR05 + WR hardener*

Manufacturer:

STOLBUD PRUSZYŃSKI Sp. z o.o.
Biała Niżna 441, 33-330 Grybów

Customer:

STOLBUD PRUSZYŃSKI Sp. z o.o.
Biała Niżna 441, 33-330 Grybów

Check List:

- 1) *Wood quality verification according to PN-EN 942:2008,*
- 2) *Verification of compliance of the adhesive used with the requirements of PN-EN 204:2002 for class D4,*
- 3) *Verification of resistance of the adhesive to the temperature of 80°C,*
- 4) *Visual inspection of the semi-finished products of laminated wood (dimensions, curves, surface),*
- 5) *Verification of moisture content of the semi-finished products,*
- 6) *Verification of precision of wood lamination,*
- 7) *Verification of the quality of adhesives used in the semi-finished products,*
- 8) *Wood density test,*
- 9) *Bending resistance and elasticity test performed on bent semi-finished products.*

Check methods after:

Standards: *PN-EN 13307-1:2007, PN-EN 14220:2007, PN-B-03156:1997 and Approval Arrangements UA GS III. 11/2003*



Reference documents:

Standards: PN-EN 13307-1:2007, PN-EN 14220:2007, PN-B-10087:1996 and Approval Arrangements UA GS III. 11/2003

Opinion:

The semi-finished products made of Red Meranti-veneered laminated pine manufactured by: "STOLBUD PRUSZYŃSKI", glued with KESTOKOL WR05 adhesive with WR hardener, meet to the extent tested the requirements stated in the reference documents.

Certificate validity: until September 22, 2012

Enclosures: Test Report No. 959/2009 (S.A+B)

**HEAD
of Wood Testing and
Utilization Laboratory**

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Eng. Andrzej Noskowiak, MSc
Poznań, September 23, 2009

[a round stamp with the national emblem of the Republic of Poland in the middle and the following circumscription:]
WOOD TECHNOLOGY INSTITUTE
IN POZNAŃ

DIRECTOR

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Władysław Strykowski, PhD

Repertory No.: 3959/10/2009

I, the undersigned, Iwona Duma, sworn translator of the English language registered on the list of sworn translators of the Ministry of Justice under number TP/2041/05, hereby certify that the above text is a true and complete translation of the Polish document presented to me.

Number of strokes and pages (1125 strokes per page): 2250; 2 pages of translation

Warsaw, October 29, 2009.

